



JOB DESCRIPTION

JOB TITLE: Line/Print Operator

REPORTS TO: Production Supervisor

PRINCIPAL DUTIES AND RESPONSIBILITIES: Comply with all safety rules and instructions, participate in the Company training programs and make every reasonable effort to learn, develop and upgrade the skills required for this job classification. Set-up, operate and maintain machinery for manufacturing of aluminum tubes. Meet or exceed established quality and production standards.

ESSENTIAL FUNCTIONS:

- Operates the machinery (that is; start, stop, jog, clean, etc.).
- Must have the ability, or the capacity for learning, to use various hand tools and measuring tools.
- Removes, cleans, mounts and replaces enamel rollers, printer rollers, printing blankets and printing plates.
- Sets-up and maintains proper adjustments on printer, enameller, and capping equipment for quality production.
- Sets-up and maintains proper adjustments on Darex machine for quality production.
- Makes adjustments to transfers and tooling and changes tooling in all areas of Line Operators' assigned responsibilities.
- Uses and understands specification sheets. Sets-up/changes-over the line to conform to the specification sheet for that job.
- Makes required quality checks and records the results on quality control sheets.
- Performs operator maintenance on the assigned machinery.
- Continuously monitors the manufacturing process on all assigned machinery. Takes corrective action when the machinery is not functioning properly.
- Continuously monitors the quality of the tubes they produce and initiates corrective action for substandard quality.

OTHER JOB FUNCTIONS:

- Accepts responsibility for the completeness and accuracy of all information and reports they generate.
- Monitors the scrap they generate to keep it within acceptable levels.
- Strives to be a good team member and to promote team effort.
- Performs housekeeping duties to include cleaning floors, work benches, work tops, inside and outside of machinery and drying ovens.
- Maintain production to keep it at an acceptable level.
- Other duties as assigned, inside or outside the normal work area or department.