



JOB DESCRIPTION

JOB TITLE: Press/Coater Operator

REPORTS TO: Production Supervisor

PRINCIPAL DUTIES AND RESPONSIBILITIES: Comply with all safety rules and instructions, participate in the Company training programs, and make every effort to learn, develop, and upgrade skills required for this job classification. Sets-up, operates, and maintains machinery for manufacturing of aluminum tubes. Must meet or exceed established quality and production standards.

ESSENTIAL FUNCTIONS:

- Must have the ability or the capacity to learn to use various hand tools and measuring tools.
- Operates the machinery (start, stop, job, clean, etc.).
- Loads and lubricates the slugs in the slug tumbler.
- Removes slugs from the slug tumbler and loads the slug bowl/hopper at the press.
- Makes adjustments to transfers and tooling and changes tooling at the press, trimmer, internal coater, ovens, and accumulator.
- Uses and understands specification sheets. Sets-up/changes-over the machinery to conform to the specification sheet for that job.
- Makes required quality checks and records the results on quality control sheets.
- Performs operator maintenance on the assigned machinery.
- Continuously monitors the manufacturing process on all assigned machinery.
- Takes corrective action when the machinery is not functioning properly.
- Continuously monitors the quality of the tubes they produce and initiates corrective action for substandard quality.

OTHER JOB FUNCTIONS:

- Accepts responsibility for the completeness and accuracy of all information and reports they generate.
- Monitors the scrap they generate to keep it within acceptable levels.
- Strives to be a good team member and to promote team effort.
- Performs housekeeping duties to include cleaning floors, work benches, work tops, inside and outside of machinery and drying ovens.
- Maintain production to keep it at an acceptable level.
- Other duties as assigned, inside or outside of normal work area or department.