

**Title: Press Operator**

**Reports To: Shift Supervisor**

**Location: Harrisonburg, Virginia**

Montebello is one of the top manufacturing suppliers in North America. Montebello manufactures Aluminum Tubes and Cans, Laminate Tubes, both Foil and All-Plastic Tubes for Pharmaceutical, Personal Care, Cosmetics, Household, Industrial and Food products. We have a great opportunity for you to join our world class company.

**Principal Responsibilities may include:**

- Operates the machinery (start, stop, jog, clean, etc.).
- Loads and lubricates the slugs in the slug tumbler.
- Must be able to lift 60 lbs. repeatedly.
- Removes slugs from the slug tumbler and loads the slug bowl/hopper at the press.
- Makes adjustments to transfers and tooling and changes tooling at the press, trimmer, internal coater, ovens, and accumulator.
- Uses and understands specification sheets. Sets-up/changes-over and maintains proper adjustments on assigned machinery to conform to the specification sheet for that job.
- Takes corrective action when the machinery is not functioning properly.
- Continuously monitors the quality of the tubes they produce and initiates corrective action for substandard quality.
- Accepts responsibility for the completeness and accuracy of all information and reports they generate.
- Monitors the scrap they generate to keep it within acceptable levels.
- Resolves technical problems with slugs, lacquers and other components as necessary
- Makes required quality checks and records the results on quality control sheets
- Monitors the scrap they generate to keep it within acceptable levels.
- Strives to be a good team member and to promote team effort.
- Performs all regular daily, weekly or monthly maintenance on assigned machinery according to determined schedule
- Performs housekeeping duties to include cleaning floors, work benches, work tops, inside and outside of machinery and drying ovens.
- Follows all health and safety regulations
- Functions of this job *requires* regular and *punctual* employee presence.
- Other duties as assigned, inside or outside of normal work area or department.

**Skills and Competencies:**

- Be able to multi-task
- Be able to communicate well
- Be able to troubleshoot
- Must have 20/20 vision or corrected vision
- Must work well with others.
- Must be able to pass a series of mechanical , reading, mathematical tests.
- Must be able to speak and read English

### Qualifications (education & experience)

- Must have a high school diploma or equivalent
- Manufacturing experience a plus
- Must have mechanical knowledge
- Must be able to use measuring tools

### Work Conditions

- Shift work
- Can lift 60lbs (if required)
- Must be able to stand for 8 to 12 hours a day
- Must be able to work weekends- overtime when required
- Must be able to keep up in a very fast paced environment
- Must have good communication skills

Please apply to Mary Staubus with your cover letter /resume and /or application to [mstaubus@montebellopkg.com](mailto:mstaubus@montebellopkg.com)

We appreciate your interest in the position and welcome your application, however only those retained for an interview will be contacted.

Montebello is an equal opportunity employer. We celebrate diversity and are committed to creating an inclusive environment for all employees. If you require any accommodation please reach out to [mstaubus@montebellopkg.com](mailto:mstaubus@montebellopkg.com)